# (Operation Guide) BELT Design Program V-belt

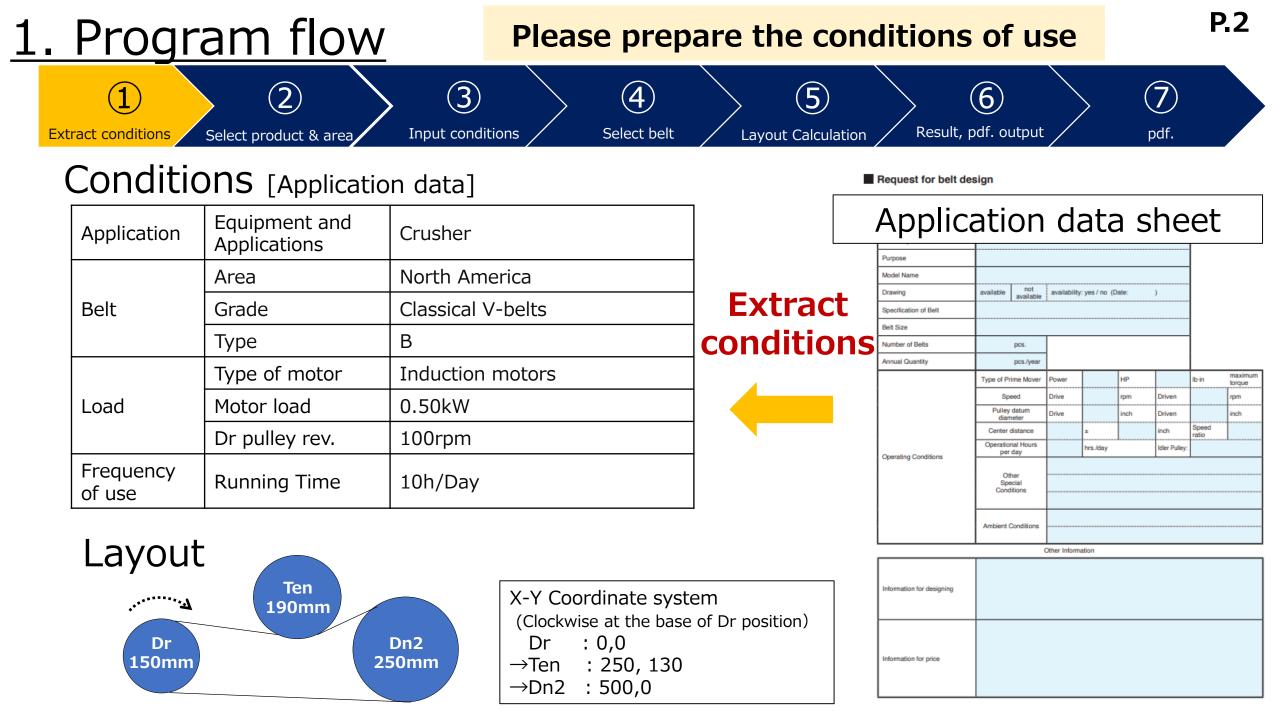
Thank you for using our belt design program. If you have any questions, please contact us. \*Go to the homepage by clicking "Help" in each tab.

### **MITSUBOSHI BELTING LTD.**

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Detailed design procedures and notes are included in the program flow.



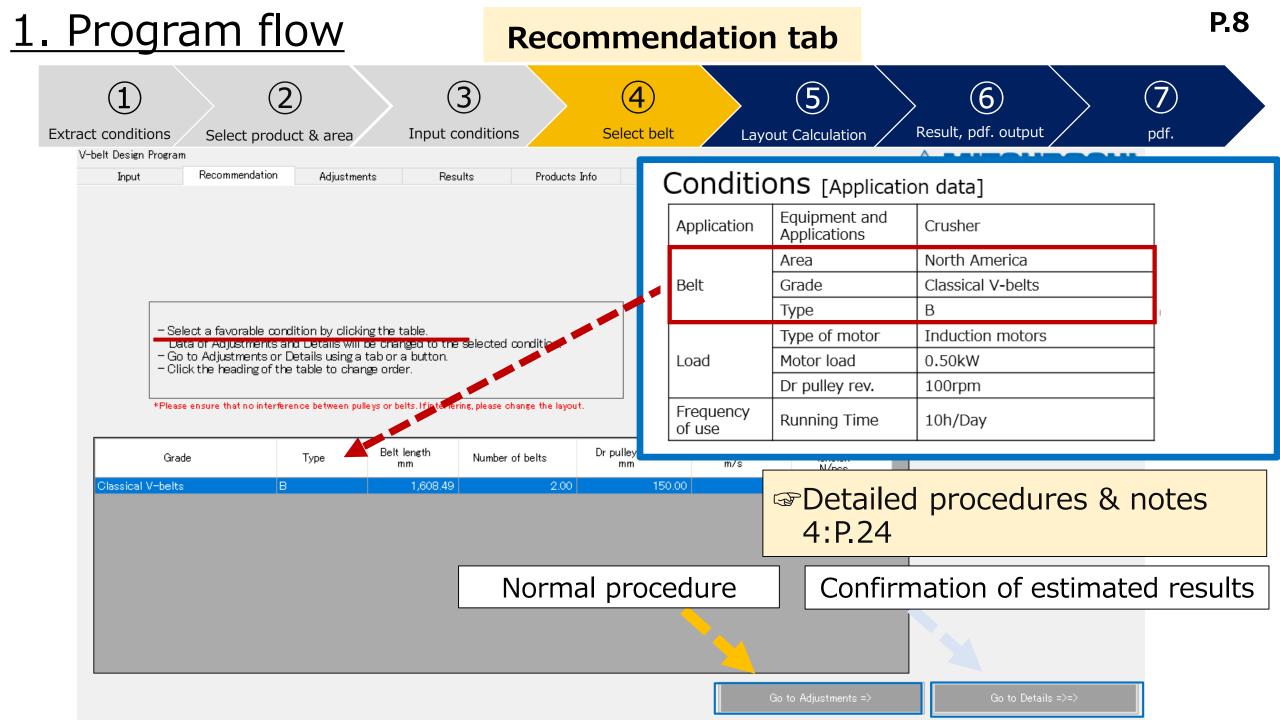


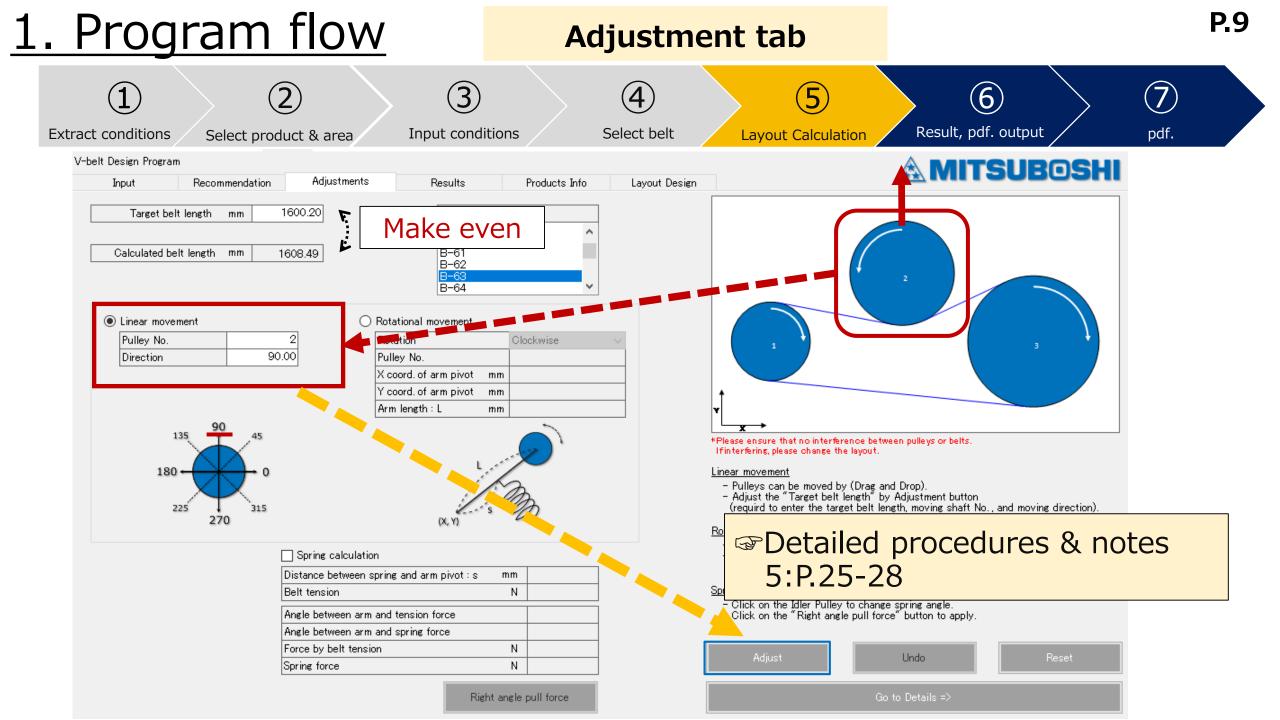
Program flow	Input ta	b			P.4
1 xtract conditions Select product & area V-belt Design Program	ns Select belt	Layout Calculation			7 pdf.
-	Products Info Layout Design			BUSHI	
Area North America Grade Classical V-belts	Condi	tions [Appli	cation data]		
Type B Rotation Clockwise ~	Applicatio	on Equipment ar Applications	nd Crusher		
Layout           No.         X coord         Y coord         IN/OUT         Pulley dia.         Arc of         Spain entry	CD. 🔺	Area	North America	а	<b>1</b>
1 0.00 0.00 Inside 150.00	Belt	Grade	Classical V-be	elts	
2 250.00 130.00 Outside 190.00		Туре	В		
3 500.00 0.00 Inside 250.00		Type of moto	r Induction mot	tors	
4 Inside	Load	Motor load	0.50kW		
5 Inside		Dr pulley rev.	100rpm		┐
	Frequenc of use	<sup>y</sup> Running Time	e 10h/Day		
Service factor 1.6 Reference	Layo			(-Y Coordinate syste (Clockwise at the base Dr : 0,0	
Load input method O Actual load <ul> <li>Rated power</li> <li>Transmission Power</li> <li>W</li> </ul>				→Ten : 250, 130 →Dn2 : 500,0	
With load     Con.1     Con.2     Con.3     Con.4     Con.5       Dr pulley rev.     rpm     100.0          Use rate     %           Velocity     m/s	Con.6 ^		Dn2 250mm		
Velocity         m/s         0.5         0.	> V		ailed proce ),3):P.16~		notes

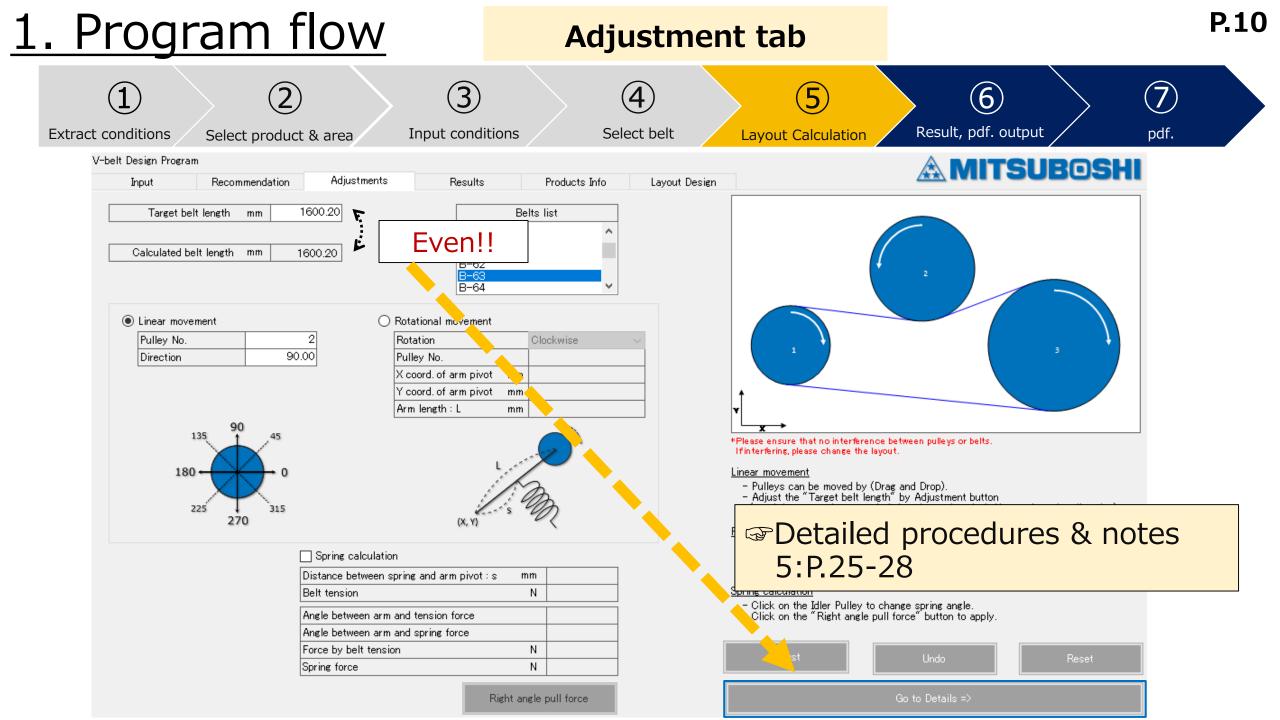
. Program flow									Input	tab						P.5
( Extract co	1 2 3 Extract conditions Select product & area Input conditions Se									Layo	5 Dut Calculation	Res	6 ult, pdf. outp	ut	Zpdf.	
V-belt Desi Inpu		Recommendat	ion 4	Adjustments	Re	esults	Products 1	Info	Layout Design			<b>▲</b> MI	TSUB	DSHI		
Area       North America       Manual         Grade       Classical V-belts <ul> <li>Input drive pulley into No.1 and others follow clockwise.</li> <li>Rotation</li> <li>Clockwise</li> </ul> Manual											(	2				
Layout No.	X coord mm	Yccord	ΙΝ/ΟυΤ	Pulley dia.	Arc of contact	Span length mm	CD. mm	^					/			
1	0.00	0.00	Inside	150.00										<u>}</u>		
2	250.00	130.00	Outside	190.00						1			3			
3	500.00	0.00	Inside	250.00												
4			Inside							Ĵ.						
5			Inside					~								
										Draw La	ayout *Lay	out is drawn tem	porarily.			
Service Load inp	factor but method	🔿 Actual lo	1.6	Refe	rence power								Layoı	ut is	drawr	1
Transmi	ssion Power	k₩ ~													0	
Dr pulley Use rate Velocity No.	1	%	Con.1 100.0	Con.2 (	Don.3 C	ion.4 Con.8	5 Con.6				3-2	ailed   ),3):P	procec 16~1	lures 8	& note	S
×		2 3 4 5 						<b>~</b>			Clear		Calculation =>			

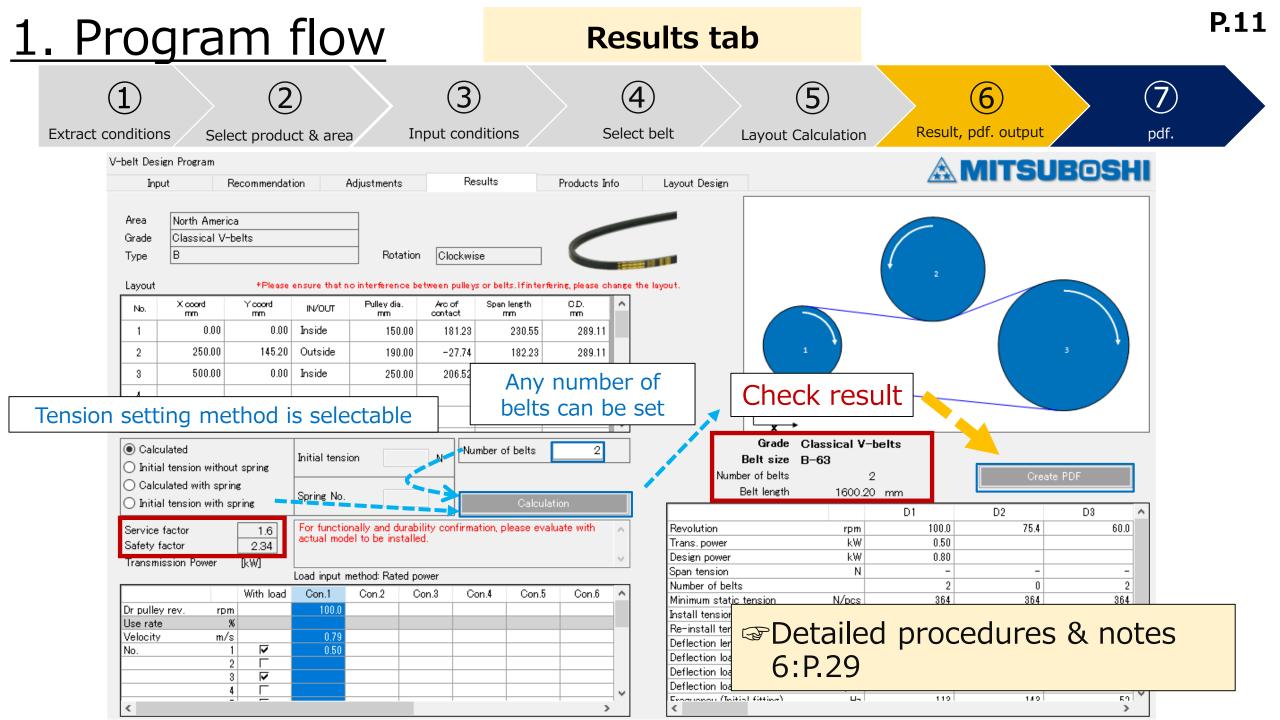
Program flow									Ι	Input tab									F
( tract co	1) nditions	Select	2 product	t & area		3 nput cor		ns	S	4 elect b	elt	Lav	5 yout Calculation		> Result,	6 pdf. output	t	D pdf.	
V-belt Des Inp	ign Program ut	Recommendat	ion	Adjustments		Results		Products Info	D	Layout De	esign				MIT	SUB	SHI		
Area Grade	North Ameri Classical V			<ul><li>✓ *Input (</li></ul>	drive pulley i	nto No.1 and	l others f	follow clockw	lv vise.	(	Cor	nditio	ons [Appli	catio	n data	]			
Type Layout	В			<ul> <li>✓ Rotat</li> </ul>			~				Appli	cation	Equipment an Applications	nd	Crushe	r			
No.	X coord	Y coord	ιν/ουτ	Pulley dia.	Arc of	Span len		CD.	^				Area		North A	America			
1	mm 0.00	mm 0.00	Inside		contact 00	mm		mm			Belt		Grade		Classica	al V-belts			
2	250.00	130.00	Outside	190.0									Туре		В			1	
3	500.00	0.00	Inside	250.0	00								Type of motor	r	Inducti	on motors			
4			Inside								Load		Motor load		0.50kW	/			
5			Inside						~				Dr pulley rev.		100rpm				
											Freque of us	uency e	Running Time		10h/Da				
	factor out method ission Power	O Actual Ic	•	⊚ Rat	ed power							/out	Ten 190mm		Dn2	(Clock Dr →Ten	oordinate sy wise at the ba : 0,0 : 250, 13 : 500,0	ase of Dr positic	n)
Dr pulley Use rate Velocity No.		%	Con.1 100.0	Con.2	Con.3	Con.4	Con.5	Con.6	Î			Dr 150mm			50mm				
<		2 3 4 5 						>	¥				☞Detail 3-4):F				es & I	notes	

L. Program flow									np	ut tab					P	2.7
Extract cor	1) Inditions	Select	2 t product	: & area	Int	3 Dut condit	ions	S	<b>4</b> elect b	pelt La	5 yout Calculation	Result, pc	5) If. output		7 pdf.	
V-belt Desie Inpu		Recommendat	tion H	Adjustments	Re	esults	Products In	nfo	Layout D	Design		<b>A</b> MITS	UBOS	SHI		
Area Grade	North Ameri Classical V			✓ *Input driv	e pulley into	o No.1 and oth	ers follow clock	N wise.		Conditio	ONS [Applica				1	
Туре	В			∼ Rotation	Clockw	ise	~			Application	Equipment and Applications	Crusher				
Layout	X coord	Varand		Pulley dia.	Arcof	Span len <del>g</del> th	CD.				Area	North Am	erica		1	
No.	mm	Y coord mm		mm	contact	mm	mm	î		Belt	Grade	Classical	V-belts		1	
2	0.00 250.00	0.00 130.00		150.00							Туре	В			1,	
3	500.00	0.00		250.00							Type of motor	Induction	motors			
4			Inside							Load	Motor load	0.50kW				
5			Inside					v .			Dr pulley rev.	100rpm				
										Frequency of use	Running Time	10h/Day				
	ut method ssion Power	○ Actual lo kW ~ With load	-	Refer Rated p Con.2 C	oower	on.4 Con	.5 Con.6	^			Ten 190mm	2	(Clockwise Dr : →Ten : →Dn2 :		f Dr position)	
Use rate Velocity No.		%	0.5					~			Clear		tailed notes 5),6):		edures 23	S









Program flow	Results tab	P.12
1 2 3 ract conditions Select product & area Input cond		6     7       Result, pdf. output     pdf.
V-belt Design Program Input Recommendation Adjustments Results	Products Info Layout Design	🚵 MITSUBOSHI
Area     North America       Grade     Classical V-belts       Type     B       Layout     *Please ensure that no interference between pulleys or belt		2
No X coord Y coord IN/OLT Pulley dia. Arc of Span	length CD.	
	230.55 289.11	
2 250.00 145.20 Outside 190.00 -27.74	182.23 289.11	3
3 500.00 0.00 Inside 250.00 🥺 Output setting	a X	
4		
5 Paper size	A4 ~ English ~	
	l V-belts	S
Calculated     Initial tension     Customer	O∆⊡ Ltd.	
Calculated with spring Title	Design study for crusher machine	Create PDF
O Initial tension with spring Spring No. Doc. number	12345678  00.20 mm	n D1 D2 D3 ^
Service factor     1.6       Safety factor     2.34       Transmission Power     [kW]	Clear Create PDF	D1         D2         D3         X           100.0         75.4         60.0         100.0           0.50         0.80         0.80         100.0
Load input method: Rated power	Span tension N	
With load Con.1 Con.2 Con.3 Con.4	Con.5 Con.6  Number of belts Minimum static tension N/pcs	2 0 2 364 364 364
Dr pulley rev.         rpm         100.0           Use rate         %	Install tension N/pcs	546 546 546
Velocity m/s 0.79	Re-install tension	
No. 1 🔽 0.50	Deflection load (Initial Deflection load (Initial	ed procedures & notes
3 🔽	I Deflection load (Reteni	
	Deflection load (Minim Exercise (Tritical fitting 6: P.30	

1. Program flow	pdf.	P.13
1 Extract conditions Select product & area Input cond	) (4) ditions Select belt Layout Calculation	n Result, pdf. output pdf.
○△□ Ltd.	12-Doo-22	Calculated ]         @m/s       Centrifugal tension       0.12 N/pcs         ower       Basic power rating kW       Add. power for speed ratio kW       Arc of contact corr. factor       Belt length corr. factor       Correction power rating kW       Number of belts       Span tension N/pcs
Design study for crusher machine		1.80         0.58         0.05         1.00         0.93         0.58         1.37            -         -         -         0.93         -         1.37            0.76         0.03         1.00         0.93         0.73         1.37
SummaryAreaNorth AmericaGradeClassical V-beltsTypeBBelt sizeB-63Number of belts2Belt length1600.20 mmMinimum static tension364 N/pcsInstall tension546 N/pcs	Service factor 1.6 Heavy duty with high shock load Max. power $\leq$ rated power Running time - 10hrs/day Frequent start and stop of mac Belt slack side, inside of belt <u>Tension</u>	
Re-install tension 473 N/pcs Safety factor 2.34 For functionally and durability confirmation, please evaluate with actual model to be installed. *Please ensure that no interference between put If interfering, please change the layout.		Charteloud
NO.	200.00 200.11	ate the functionality and
2     250.00     145.20     190.00     -27.74       3     500.00     0.00     250.00     206.52	182.23289.11durability of equipment.	the product on the actual

### 2. Tab description

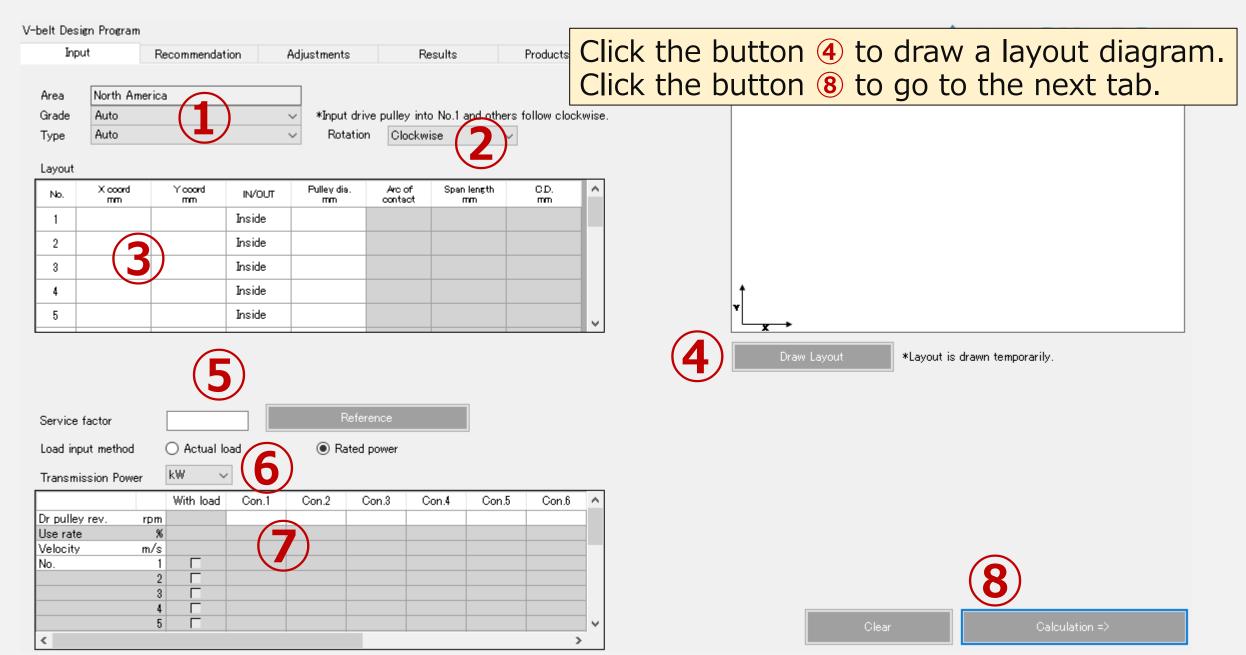


•The design study proceeds in the order (1-4).

**(5)** : Belt lineup can be checked.

A : Layout design can be performed separately from timing belt design study.

### 3-1)Input tab : Input procedure



### 3-2) Input tab : Select belt type

V-balt Design Pr

	Adjustments	Reculto	Products Infr	- Lavout Decign		🚵 MITSUBOSHI
America cal V-belts	VUT Pulley dia. mm	rive pulley into No.1 an on Clockwise Arc of Span le	d others follow clockw	Manual		
North Ame	erica		Тур	be :Select	t automatic/reque	ested belt type
wer kW ~		d power Con.3 Con.4 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	Con.5 Con.6	^	Clear	Calculation =>
i	Morth Ame Classical B Od O Actual load wer kw v With load Con rpm 5 % 7 m/s 7 1 7 2 7 3 7 4 7	Recommendation Adjustments     America   ical V-belts     Image: Strain of the	Recommendation       Adjustments       Results         America       *Input drive pulley into No.1 and Rotation       *Input drive pulley into No.1 and Rotation         d       Yccord       INvitur       Pulley dis.       Arc of contact       Span ler mm         d       Yccord       Inside       Inside       Inside       Inside         Inside       Inside       Inside       Inside       Inside       Inside         Od       Actual load       Inside       Inside       Inside       Inside         od       Actual load       Inside       Inside       Inside       Inside       Inside         od       Actual load       Inside       I	Recommendation       Adjustments       Results       Products Info         America       *Input drive pulley into No.1 and others follow clockw       Rotation       Clockwise         d       Y coord       INVIEUT       Pulley dis.       Arc of contact       Spen length rmn       CD.         d       Y coord       INVIEUT       Pulley dis.       Arc of contact       Spen length rmn       CD.         d       Inside       Inside	Recommendation       Adjustments       Results       Products Info       Layout Design         America       Manual         ical V-belts       *Input drive pulley into No.1 and others follow clockwise.         North       Rotation       Clockwise         Monual       *Input drive pulley into No.1 and others follow clockwise.         North       America       CD.         Inside       Inside       Inside         Inside       Insid	Recommendation       Adjustments       Results       Products Info       Layout Design         America       Manual         ical V-belts       *input drive pulley into No.1 and others follow clockwise.         Rotation       Clockwise         Morrual       *input drive pulley into No.1 and others follow clockwise.         North       America         Olassical V-belts       Grade         Inside       Type         Select automatic/reque         *Area :       Pre-selected on the state         od       Actual load         @ Actual load       @ Rated power         wer       With load Con1         Con2       Con3         Con4       Con5         Con4       Con5

### 3-3) Input tab : Draw layout

### <Layout drawing procedure>

②Select pulley rotation direction→③Input layout conditions

 $\rightarrow$  ④ Display layout diagram

In

### $\cdot \underline{Input\ required\ in\ the\ white\ condition\ field.}$

Inpu	t	Adjustments Results	Products Info	Layout Design	
Area Grade Type Layout	North America Classical V-belts B	<ul> <li>✓ *Input drive pulley into No.1</li> <li>✓ Rotation Clockwise</li> </ul>	and others follow eloskwise.	Manual	
No.	X coord Y coord IN/OUT		n length C.D.		
put ea	ch coordinate d	clockwise with	drive pulley	as No.1.	
Input X	Y coordinates of a	ll axes.			
Select p	ulley position (insi	ide or outside).			<b>(4</b> )
Input th	e pulley pitch diar	neter.			Draw Layout is drawn temporarily.
For DIN/RMA	(ARPM), enter the pulley dia	ameter (standard V-belt: datu	Im diameter) according	to each standard.	

### 3-3) Input tab : Draw layout

### Applications: Power transmission

③Input each coordinate clockwise with the drive pulley as No.1 $\rightarrow$ ④Click "Draw Layout" to draw.

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	sign Program iput Reco	mmendation Adjus	stments Re	esults Product	is Info Layout Design	Pulley No. 1	🚵 MITSUBOSHI				
Area Grade Type Layout No.	X coord Y mm 0.00	coord mm 0.00 Inside	Rotation Clockw	ut Exampl	e	(Drive) Layout	Pulley No.2 Ten 190mm Dn2				
4	250.00 500.00	130.00 Outside 0.00 Inside Inside Inside	250.00	en pulley posit	ion "outside" is sel cer diameter.	lected 50mm	Pulley No.3				
ю.	X coord mm	Y coord mm	ιν/ουτ	Pulley dia. mm			Layout is drawn temporarily. Iess than 190mm.Layout change is recommended to				
	0.00	0.00	0 Inside 1		Backside idler pulley diameter is less than 190mm.Layout change is recommended to prevent reduction of belt life. →Change to 190mm tension pull •Pulley position of each axis can be switched between inside and						
2	250.00	130.00	Outside	190.00							
}	500.00	0.00	Inside	250.00	•Pulley dia.: Inpu	ut more than the min	nimum pulley pitch diameter.				
rrange	ement of the p	ullev (Inside/Out	tside) is switch	ed by clicking th		ter the pulley diameter (standar	d V-belt: datum diameter) according to each stan				

## 3-4) Input tab : Service factor

belt Desi	en Proeram					Service Factor Calculation		
Inpu	ut	Recommendation	n Ad	liustments	Results	- 1. Application		Select the factors from the below lists.
Area Grade	North Ame Classical \		~	*Input drive	pulley into No.1 an	C Light duty with constant loading	Agitator for liquid Fan up to 7.5kW(10HP) Centrifugal pump Centrifugal compressor Light-duty conveyor	2. Driving unit     O - Motors that can output rated power such as induction motors     DC motor(Shunt)     2 or higher cylinder engine
ype ayout	В		~	Rotation	Clockwise		Belt conveyor(sand, grain) Dough mixer Fan over 7.5kW(10HP) Generator	O - Motor that can output more than the rated power , such as servo motors     DC motor(Series coil)     - 1-cylinder engine     Running time
No.	X coord mm	Y coord mm	IN/OUT Inside	Pulleydia. mm	Arc of Span lei contact mm		Washing machine Machine tool Punching machine Pressing machine	O     Periodic     - 5hrs/day       O     Normal     - 10hrs/day       O     Continuous     - 24hrs/day
2 3 4		•5 Se "Se	ervice ervic	e facto e facto	or (requ or refer	iired): Ma ence inpu		elected by
5	5)		Inside			O Heavy duty with frequent load change	Conveyor(bucket, screw) Hammer mill Mill for paper machinery Beater Piston pump Roots blower Crusher Woodworking machinery	"Set" to return to the original input tab
iervice f	factor ut method	🔿 Actual Ioad		Refere		O Heavy duty with high shock loading	Textile machinery Crusher(jaw, gyratory, roll) Mill(ball, rod) Hoist(heavy load) Rubber equipment(calendar, mill, extruder)	Service factor Back Clear Se
Fransmis	ssion Power	kW 🗸						

### 3-4) Input tab : Service factor reference input

**P.20** 

Service Factor Calculation × . Application Select the factors from the below lists. If the application machine is not found in the table, select the similar torque machinery Agitator for liquid Driving unit C Light duty 1 Select the machine to be used - Motors that can output rated power such as induction motors - DC motor(Shunt) - 2 or higher cylinder engine **2.** Select driving unit (motor) \*If there is no applicable machine, Motor that can output more than the rated power, such as serve motors select a similar machine. - DC motor(Series coil) 1-cylinder engine Running time Generator Washing machine O Periodic - 5hrs/dav **3.** Select operating hrs/day Machine tool Medium duty with moderate load O Normal. - 10hrs/day change Punching machine Continuous - 24hrs/day Pressing machine Shearing machine -4. Environmental conditions Printing machine Frequent start and stop of machine **4.** Select the environment Positive displacement rotary pump Hard to contact maintenance checku Screen(rotary, vibrating) of use Dusty environment Bucket elevator High temperature Exciter \*Multiple selections possible Oil or water splashing Piston compressor Conveyor(bucket, screw) -5. Number of idlers Hammer mill Belt slack side, inside of belt Mill for paper machinery Heavy duty with frequent load Belt slack side, outside 5. Select the number of idlers change Beater ] Belt tight side, inside d Piston pump Belt tight side, outside No idlers: No need to check Roots blower Forward/reverse operation: All are counted Crusher Woodworking machinery on the "belt tight side". Textile machinery Crusher(jaw, gyratory, roll) Mill(ball, rod) Heavy duty with high shock Set' Service factor loading Hoist(heavy load) Rubber equipment(calendar, mill, extruder)

### 3-5) Input tab : Transmission power unit selection

V-belt Desi	en Program								🚵 MITSUBOSHI
Inpu	ut	Recommendat	ion A	djustments	R	esults	Products I	Info Layout Design	
Area Grade Type Layout	North Amer Classical V B		~ ~			o No.1 and othe ise	ers follow cloc	Manual :kwise.	
No.	X coord	Y coord	ιν/ουτ	Pulley dia.	Arc of contact	Span length mm	CD.	^	
1	0.00	0.00	Inside	150.00	contact				
2	250.00	130.00	Outside	190.00					1 3
3	500.00	0.00	Inside	250.00					
Service Load inp	<mark>→6</mark> Se	elect t	he ur	d/actunit of l	oad		W W	in method	Traw Layout         *Layout is drawn temporarily.

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### 3-6) Input tab : Input conditions

### Load input method: Rated (motor) load

Inpu							_
	ut Ra	ecommendation	Adjustments	Results	Products Info	Layout Design	
Area Grade Type Layout	North America Classical V-b B		✓ *Input drive ✓ Rotation	pulley into No.1 and oth Clockwise	~	Manual	Con Appli
		Load s	shaft	e idler, r		7	Belt
			column.				
							Load
Service Load inp	factor ut method ssion Power	1.6 O Actual load	Referer Referer				Load Frequencies

⑦ Input conditions→8 Press "Calculation" to go to the next tab.

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### Conditions [Application data]

Application	Equipment and Applications	Crusher		
	Area	North America		
Belt	Grade	Classical V-belts		
	Туре	В		
	Type of motor	Induction motors		
Load	Motor load	0.50kW		
	Dr pulley rev.	100rpm		
Frequency of use	Running Time	10h/Day		

\*When using servo motors, design study at maximum torque.

### <u>3-6) Input tab : Input conditions</u>

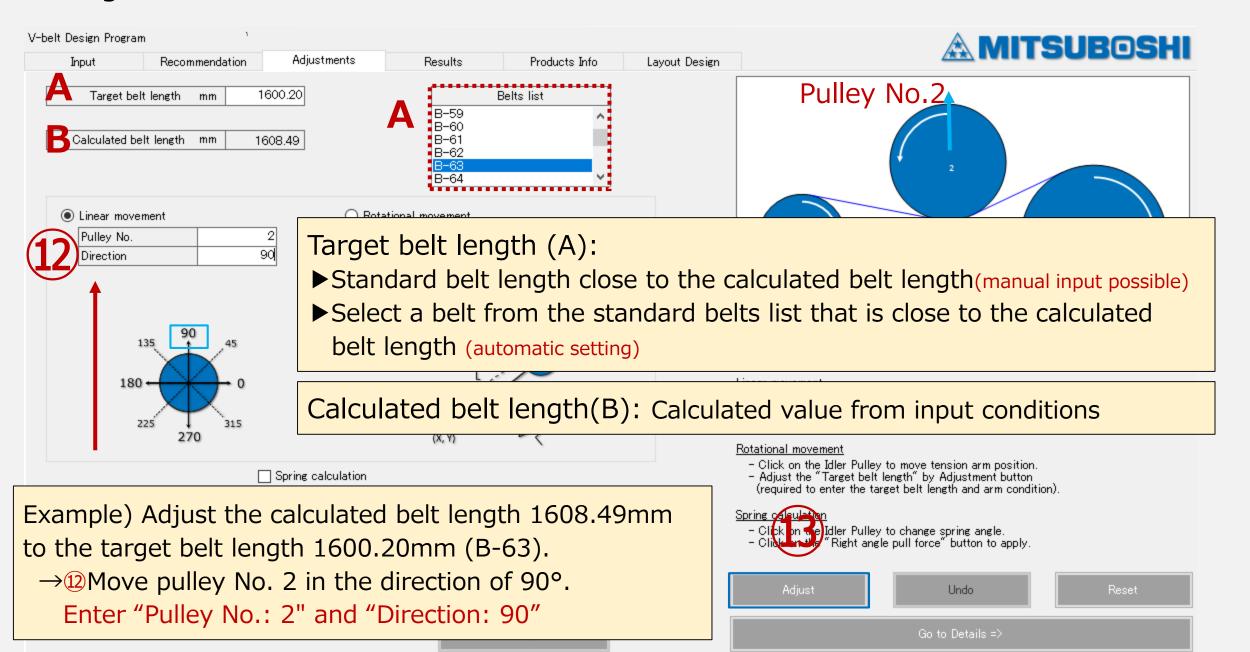
Loa	d in	put n	neth	od: A	Actu	al load			⑦ I	nput conditi	ons→ <mark>⑧</mark> Press		
V-belt Des	ign Program									•	go to the next tak		
Inp	out	Recommendat	tion A	djustments	Re	sults Proc	lucts Info	Layout I	Design				
Area	North Amer	ica		7				C	<u>`opditic</u>				
Grade	Classical V	/-belts	~	*Input drive	e pulley into	No.1 and others follow	v clockwise.			DNS [Applicat	tion data]		
Туре	В		~	Rotation	Clockwi	se v		[		Equipment and			
Layout No.	X coord	Ycoord	IN/OUT	Pulley dia.	Arcof	Span length CJ			Application	Equipment and Applications	Crusher		
1	mm 0.00		Inside	mm 150.00	contact	mm m	n			Area	North America		
2	250.00	130.00	Outside	190.00					Belt	Grade	Classical V-belts		
3	500.00	0.00	Inside	250.00					Beit				
4			Inside							Туре	В		
5			Inside				<b>~</b>	Load		Type of motor	Induction motors		
										Actual load	0.45kW		
										Dr pulley rev.	100rpm		
	put method	Actual lo		Refere () Rated p					Frequency of use	Running Time	10h/Day		
Transm	ission Power	k₩ ~ With load		Con.2 Co									
Dr pulle Use rati Velocity No.	3	9m %	0.45	Con.2 Co	• E	Enter the on the lo input "0	ad a	xis.		Clear	Calculation =>		

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# 4. Recommendation tab (Belt selection list)

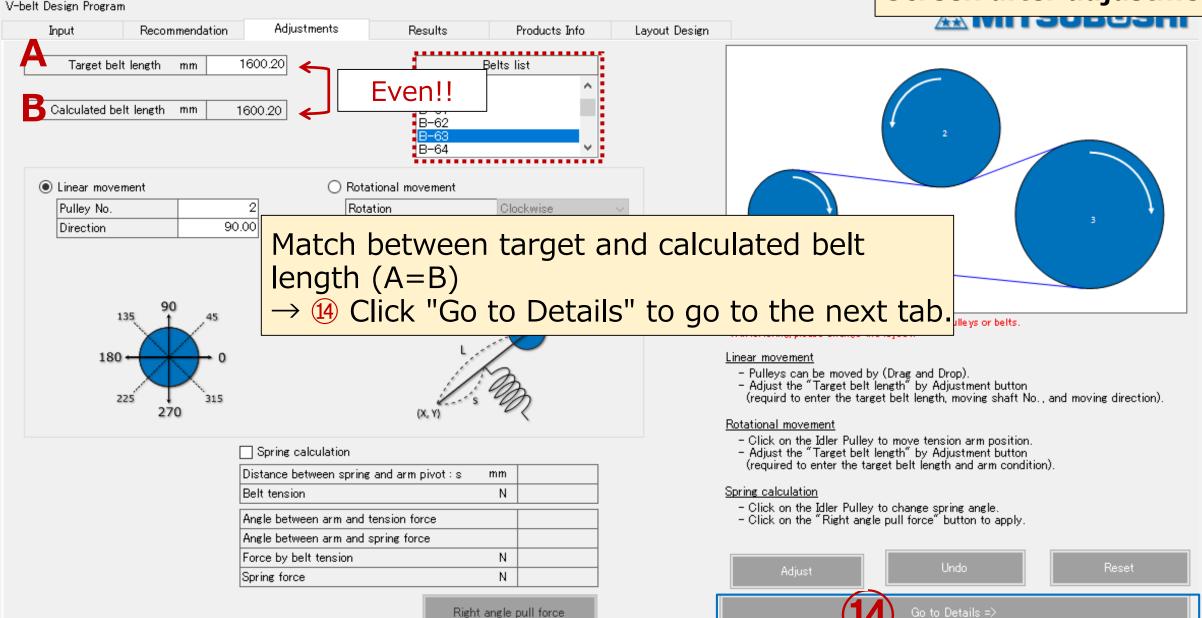
Input Recommendati	on Adjustme	ents Resu	Its Products	Info Layout Desi	gn		A MITSUBOSH
Grade / Type '	'Auto"	: 9	Select a	belt from	the list	. (Press	line)
Frade / Type '	Specin	ed : Of	ny the sp	eched be	eit is ais	splayed in	
			(no ne	eed to pre	ess the	line).	
- Select a favorable Data of Adjustment - Go to Adjustments	ts and Details will	l be changed to the	selected condition.		1	•	з 🕴
- Click the heading o							
					+		
*Please ensure that no int	erference between pu	ulleys or belts. If interfer	ing, please change the layout		¥		
					<b>x→</b>		
Grade	Туре	Belt length mm	Number of belts	Dr pulley dia. mm	Velocity m/s	Minimum static tension N/pcs	
	Type	-	Number of belts 2.00			tension	
MAXSTAR POWER RED Narrow		mm		mm	m/s	tension N/pcs 364 364	
MAXSTAR POWER RED Narrow larrow V-belts Classical V-belts	SPA SPA B	mm 1,653.46 1,653.46 1,608.49	2.00 2.00 2.00	mm 150.00 150.00 150.00	m/s 0.79 0.79 0.79	tension N/pcs 364 364 365	
MAXSTAR POWER RED Narrow Narrow V-belts Classical V-belts TRIPLEX Classical	SPA SPA B AX	mm 1,653.46 1,653.46 1,608.49 1,608.70	2.00 2.00 2.00 2.00 2.00	mm 150.00 150.00 150.00 150.00	m/s 0.79 0.79 0.79 0.79	tension N/pcs 364 365 365	
MAXSTAR POWER RED Narrow Narrow V-belts Classical V-belts FRIPLEX Classical FRIPLEX Narrow Cogged V-belts	SPA SPA B AX SPZX	mm 1,653.46 1,653.46 1,608.49 1,620.70 1,652.98	2.00 2.00 2.00 2.00 2.00 2.00	mm 150.00 150.00 150.00 150.00 150.00 150.00	m/s 0.79 0.79 0.79 0.79 0.79	tension N/pcs 364 364 365 365 365 364	
MAXSTAR POWER RED Narrow Narrow V-belts Classical V-belts FRIPLEX Classical FRIPLEX Narrow Cogged V-belts MAXSTAR WEDGE SUPREME	SPA SPA B AX	mm 1,653.46 1,653.46 1,608.49 1,608.70	2.00 2.00 2.00 2.00 2.00	mm 150.00 150.00 150.00 150.00	m/s 0.79 0.79 0.79 0.79	tension N/pcs 364 365 365	
MAXSTAR POWER RED Narrow Narrow V-belts Classical V-belts FRIPLEX Classical FRIPLEX Narrow Cogged V-belts MAXSTAR WEDGE SUPREME MAXSTAR POWER EP-X	SPA SPA B AX SPZX 3VX	mm 1,653.46 1,653.46 1,608.49 1,620.70 1,652.98 1,652.02	2.00 2.00 2.00 2.00 2.00 2.00 2.00	mm 150.00 150.00 150.00 150.00 150.00 150.00	m/s 0.79 0.79 0.79 0.79 0.79 0.79 0.78	tension N/pcs 364 364 365 365 365 364 367	
MAXSTAR POWER RED Narrow Narrow V-belts Classical V-belts FRIPLEX Classical FRIPLEX Narrow Cogged V-belts MAXSTAR WEDGE SUPREME MAXSTAR POWER EP-X	SPA SPA B AX SPZX 3VX	mm 1,653.46 1,653.46 1,608.49 1,620.70 1,652.98 1,652.02	2.00 2.00 2.00 2.00 2.00 2.00	mm 150.00 150.00 150.00 150.00 150.00 150.00	m/s 0.79 0.79 0.79 0.79 0.79 0.79 0.78	tension N/pcs 364 364 365 365 365 364 367	
MAXSTAR POWER RED Narrow Varrow V-belts Classical V-belts CRIPLEX Classical CRIPLEX Narrow Cogged V-belts MAXSTAR WEDGE SUPREME MAXSTAR POWER EP-X MAXSTAR POWER RED Narrow Classical V-belts	SPA SPA B AX SPZX 3VX	mm 1,653.46 1,653.46 1,608.49 1,608.49 1,620.70 1,652.98 1,652.02 eed to la	2.00 2.00 2.00 2.00 2.00 2.00 2.00	mm 150.00 150.00 150.00 150.00 150.00 150.00 150.00	m/s 0.79 0.79 0.79 0.79 0.79 0.78 (norma	tension N/pcs 364 364 365 365 364 367 <b>procedu</b>	

### 5. Adjustment tab (Linear movement)

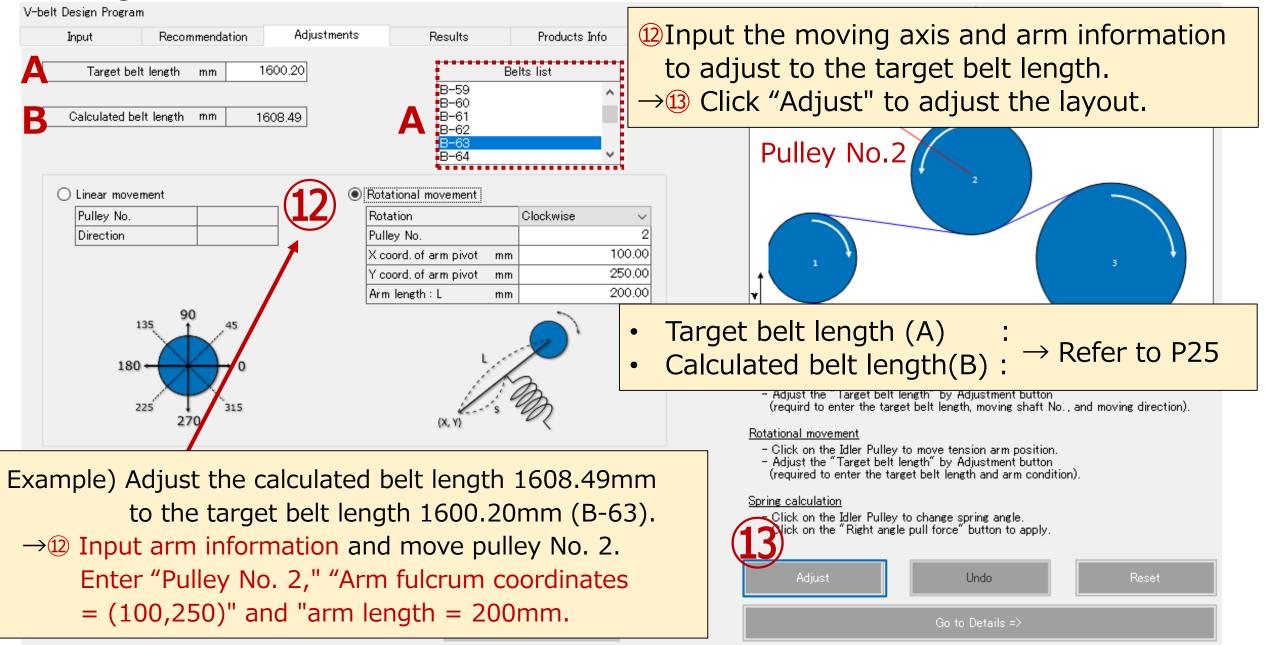


### 5. Adjustment tab (Linear movement)

#### Screen after adjustment



### 5. Adjustment tab (Rotational movement)



#### 5. Adjustment tab(Rotational movement) Screen after adjustment V-belt Design Program Adjustments Recommendation Products Info Layout Design Input Results 1600.20 Target belt length Belts list mm Even!! Calculated belt length mm 1600.20 B-62 B-64 Linear movement Rotational movement Pulley No. Rotation Clockwise 5 2 Direction Pulley No. 100.00 Match between target and calculated belt length (A=B)135 pulleys or belts. $\rightarrow$ (4) Click "Go to Details" to go to the next tab. 180 Pullevs can be moved by (Drag and Drop). - Adjust the "Target belt length" by Adjustment button (requird to enter the target belt length, moving shaft No., and moving direction). 225 315 270 (X, Y) Rotational movement - Click on the Idler Pulley to move tension arm position. Spring calculation - Adjust the "Target belt length" by Adjustment button (required to enter the target belt length and arm condition). Distance between spring and arm pivot : s mm Spring calculation Belt tension N. - Click on the Idler Pulley to change spring angle. Angle between arm and tension force - Click on the "Right angle pull force" button to apply. Angle between arm and spring force Force by belt tension N. N. Spring force

Right angle pull force

#### **P.28**

Go to Details =>

### 6. Results tab (Selection results)



V-belt Design Program												
Input Recommenda	ation Adjustments	Results	Products Info	Layout Design			MITSU	Boshi				
Area North America Grade Classical V-belts Type B		lockwise			<u> </u>							
Displays "selected belt (automatic),""Number of belts", "safety factor with selected belt and number," and "belt length".												
1       1												
				*	<b>→</b>							
<ul> <li>Calculated</li> <li>Initial tension without spring</li> <li>Calculated with spring</li> </ul>	Initial tension N	Number of belts	2	Grade Belt size Number of belts		elts	Create	PDF				
Initial tension with spring	Spring No.	Calculat	ion	Belt lengt	1600.20	mm D1	D2	D3 ^				
Service factor 1.6 Safety factor 2.34 Transmission Power [kW]	For functionally and durability co actual model to be installed.	onfirmation, please evalu	Jate with	Revolution Trans.power Design power	rpm kW kW	100.0 0.50 0.80	75.4	60.0				
	Load input method: Rated power			Span tension	N	-	-	-				
With load		Con.4 Con.5	Con.6	Number of belts		2	0	2				
Dr pulley rev. rpm	100.0			Minimum static tension	N/pcs	366	366	366				
Use rate %				Install tension	N/pcs	549	549	549				
Velocity m/s	0.79			Re-install tension	N/pcs	476	476	476				
No. 1	0.50			Deflection length	mm	4.1	35.6	35.6				
*Click each ta	h to switch to	the sele	cted ta	h and review	۸/ F	31.0	31.0	31.0				
CIICK CUCII LU						24.1	24.1	24.1				
				Executionary (Initial fitting)		101	171					

### 6. Results tab (pdf. creation)

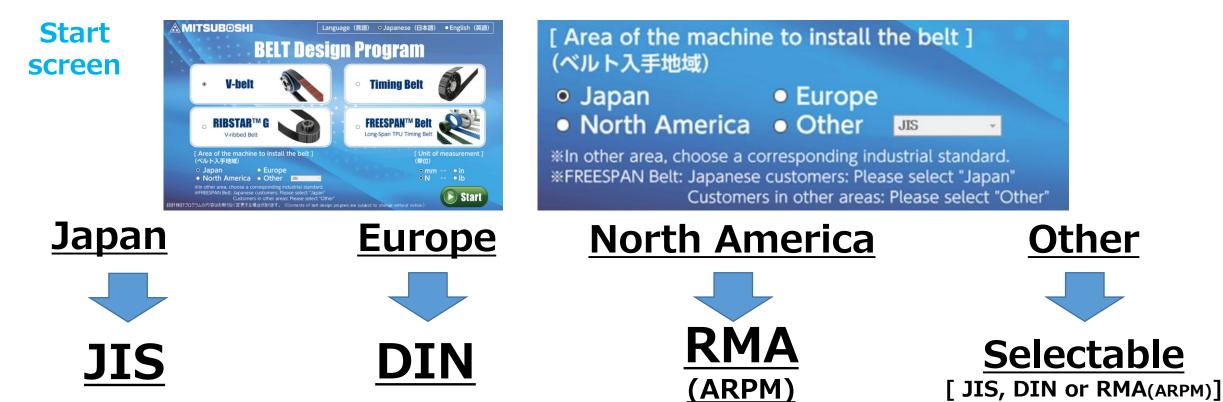
V-belt Design Program

🙈 MITSUBOSHI Recommendation Results Products Info Layout Design Input Adjustments North America Area (15) Crick "Create PDF" to display the print preparation screen. Classical V-belts Grade IB. Туре  $\rightarrow$  16 Select "Paper size", "Language", and enter various conditions. \*Please en Layout  $\rightarrow$  (17) Crick "Create PDF" Yccord X coord No. mm. mm. 0.00 0.00 Inside 🙆 Output 2 272.15 148.19 Outside 500.00 0.00 Inside 3 A4 Paper size  $\sim$ English  $\sim$ Language -5 Calculated Initial tension OAD Ltd. Customer Initial tension without spring. **Create PDF** Design study for crusher machine Title Calculated with spring Spring No. Initial tension with spring 12345678 Doc. number D2 D3 ~ For functionally 75.4 60.0 Service factor 1.6 actual model to b 2.34 Safety factor Back Clear Create PDF ₿₩] Transmission Power Load input method Û. 2 With load Con.1 Con 366 366 Minimum static tension n/pcs 000 Dr pulley rev. 100.0 rom N/pcs 549 549 549 Install tension Use rate % N/pcs Re-install tension 476 476 476 0.79 Velocity m/s Deflection length 4.1 2.58.0 mm ~ No. 0.50Deflection load (Initial fitting) N/pcs 35.6 35.6 35.6 2 N/pcs Deflection load (Retensioning) 31.0 31.0 31.0 3 | ~ 24.124.124.1 Deflection load (Minimum) N/pcs 4 Examples (Initial fitting) ц-100 171 E 9 < > >

#### P.31 7.Supplementary explanation :Procedure for selecting an area

### Depending on the area or industrial standard, the following will change

- The type of belt that can be selected (calculated)
- ► The industrial standard to which it conforms (pulleys, belt length definition, etc.)
- Belt list to be selected



# 7.Supplementary explanation :Input condition re-entry procedure<sup>P.32</sup>

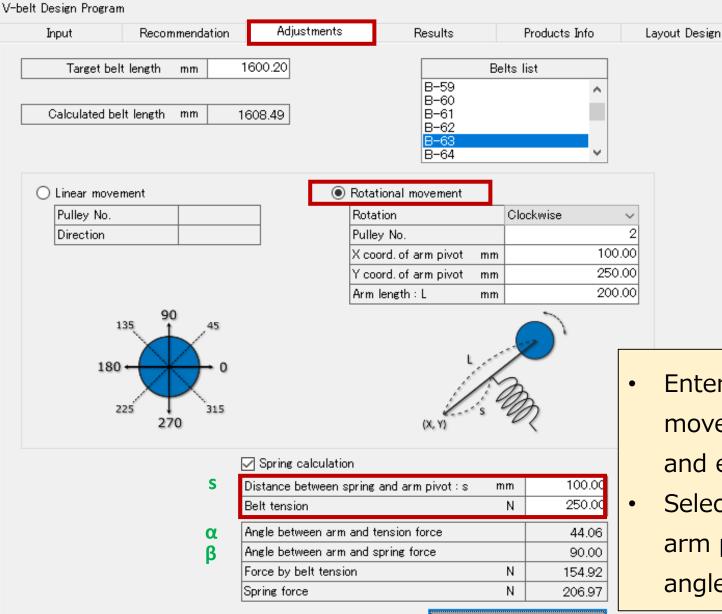
V-belt Des	ign Program									🙈 MITSUBOSHI			
Inp	ut	Recommendat	ion A	Adjustments	Re	esults	Products In	nfo	Layout Design				
Area Grade Type Layout	North Amer Auto Auto	ica		*Input driv Rotation		o No.1 and other	rs follow clock	wise.	Manual Retu	<mark>rn from th</mark>	e Results tab to the		
No.	X coord	Ycoord	ΙΝ/ΟυΤ	Pulley dia.	Arc of contact	Span length mm	CD.	^	Inpu	t tab and o	click "Re-enter		
1	0.00	0.00	Inside	150.00	Contract								
2	250.00	130.00	Outside	190.00						1	з	)	
3	500.00	0.00	Inside	250.00								/	
4			Inside							1			
5			Inside					~		* x		ľ	
Load inp	Service factor 1.6   Reference   Load input method   Actual load   Rated power												
Dr pulley		With load	Con.1 100.0	Con.2 C	Con.3 C	on.4 Con.5	5 Con.6	^					
Use rate Velocity No.	e	% /s 1 <b>V</b> 2 <b>T</b> 3 <b>V</b>	0.50										
<		4 <b>5</b>					>	<b>~</b>		Cle	ear Re-enter		

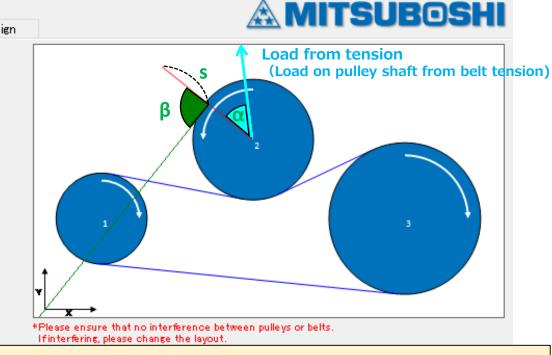
# 7.Supplementary explanation : Input condition re-entry procedure<sup>P.33</sup>

V-belt Desi	ign Program									A MITSUBOSHI
Inp	ut	Recommendat	tion A	djustments	R	esults	Products 3	Info	Layout Design	
Area Grade Type Layout	North Ame Auto Auto	erica		<ul> <li>*Input driv</li> <li>Rotation</li> </ul>		o No.1 and othe ise	ers follow cloc	ckwise	revi	er "Re-enter" is clicked, the initial iew state is restored. ne following steps are repeated.
No.	X coord mm	Y coord mm	ΙΝ/ΟυΤ	Pulley dia. mm	Arc of contact	Span length mm	CD. mm	^		ie following steps are repeated.
1	0.00	0.00	Inside	150.00						
2	250.00	) 130.00	Outside	190.00						1 3
3	500.00	0.00	Inside	250.00						
4			Inside							
5			Inside					Ļ		Y
	factor out method ission Power	◯ Actual I kW ∽		Refer Rated						Draw Layout *Layout is drawn temporarily.
		With load	Con.1	Con.2 C	ion.3 C	on.4 Con.	5 Con.6	^	]	
Dr pulley Use rate	•	ʻpm %	100.0							
Velocity		n/s								
No.		1 🔽 2 🗆	0.50							
		3								
		4 5						-		Clear Calculation =>
<			1					>		

### 7.Supplementary explanation :Spring calculation

Right angle pull force

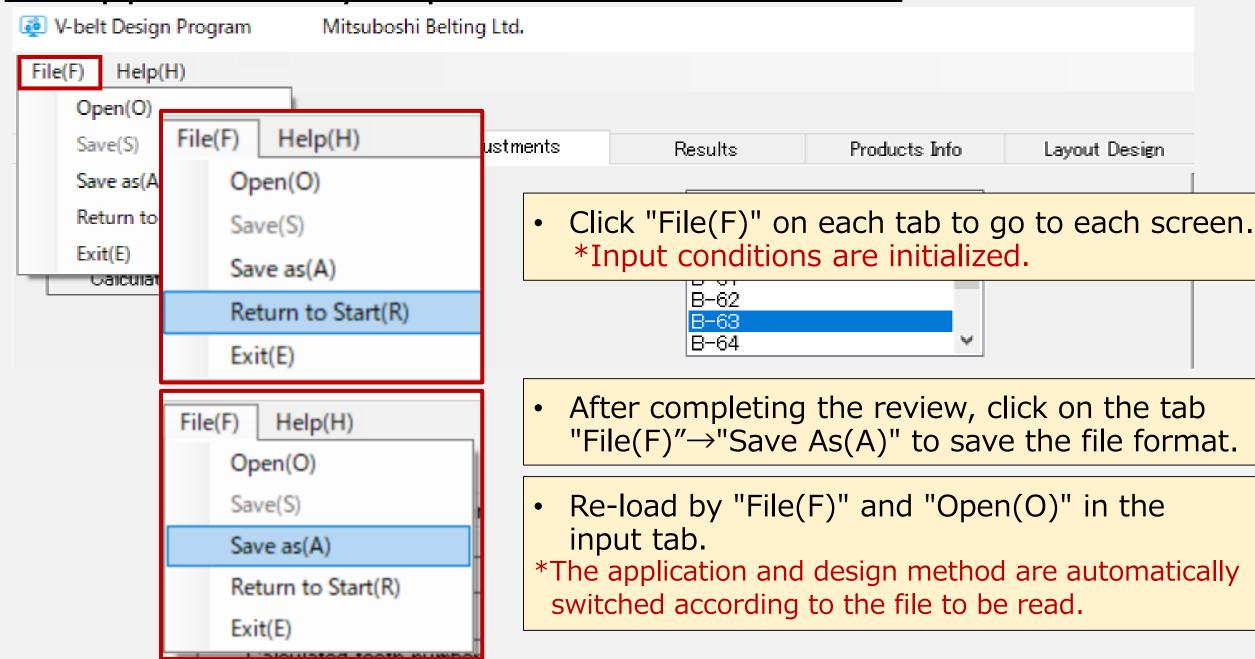




- Enter the target tooth number, select "Rotational movement" as the layout adjustment method, and enter the arm information [Refer to p. 26].
- Select ☑, enter "Distance between spring and arm pivot" and "Belt tension", and click "Right angle pull force".

Go to Details =>

### 7.Supplementary explanation : File function



P.35

### 8. Products information : Belt tab

put Recommendation Adjustments	Results Products Info Layout Des				
	Wrapped V-belts	Raw Edge Cogged V-belts			
	SUPER WEDGE II SUPER WEDGE V-belts II are for heavier duty compared to Maxstar Wedge V-belts with common size.	MAXSTAR POWER EP-X MAXSTAR POWER EP-X is high transmission capacity, super heat resistant, and highly durable V-belt with EPDM rubber.RoHS and REACH compliant, and its electrostatic properties conform to ISO1813. [BELT Type]			
	MAXSTAR WEDGE V-belts MAXSTAR WEDGE V-belts have greater wedge effect and grip power due to narrower width compared to Classical V-belts.	•WEDGE Type : 3VX, 5VX •Narrow Cogged Type: SPZX, SPAX, SPBX, SPCX •Classical Type : AX, BX, CX			
Narrow V-belts	MAXSTAR POWER RED Narrow MAXSTAR POWER RED Narrow V-belts are for heavier duty compared to Narrow V-belts with common size.	MAXSTAR WEDGE SUPREME MAXSTAR WEDGE SUPREME is narrow V-belt made of chloroprene rubber conforming to ARPM standards. High transmission capacity and narrow width enable compact systemdesign and narrower width.			
5	Narrow V-belts Narrow V-Belts has high transmission horsepower which conforms to DIN : You can check o	TRIPLEX Narrow Cogged V-belts         TRIPLEX Narrow Cogged V-belts are narrow V-belt made of chloroprene rubber conforming to DIN standards.         Ur belt lineup.			
Classical V-belts	Classical V-belts	TRIPLEX Classical			

Classical V-belts are the most widely used power transmission belts. Economical and easily obtained for replacement.

#### TRIPLE and pos

#### TRIPLEX Classical V-belts have stronger grip and possible to be used in lower tension compared to Wrapped V-belts.

-belt Design Program	elt Design Program												
Input Recommendation	Adjustments	Results Products Info	Layout Design	Att Mil Soboshi									
Area North America Grade Classical V-belts Type A	~ ~	Belt Size											
Layout No. X coord Y coord IN mm mm IN	VOUT Pulley dis. mm	Arc of Span length C.D.  Contact mm mm											
$\begin{array}{c c}1\\2\\3\\4\end{array}$	-	t design can b design studies	•	ormed separately									
Target belt length mm		Belts list											
Calculated belt length mm				*Please ensure that no interference between pulleys or belts. If interfering, please change the layout. <u>Linear movement</u> - Pulleys can be moved by (Drag and Drop). - Adjust the "Target belt length" by Adjustment button									
<ul> <li>Linear movement</li> </ul>	90	<ul> <li>Rotational movement</li> </ul>		(requird to enter the target belt length, moving shaft No., and moving direction).									
Pulley No. Direction		Rotation Clockwis Pulley No. X coord. of arm pivot mm	e ~	<u>Rotational movement</u> - Click on the Idler Pulley to move tension arm position. - Adjust the "Target belt length" by Adjustment button (required to enter the target belt length and arm condition).									
	225 J 31 270	S Y coord. of arm pivot mm Arm length : L mm		<u>Spring calculation</u> - Click on the Idler Pulley to change spring angle. - Click on the "Right angle pull force" button to apply.									
Spring calculation													
Distance between spring and arm pivot : :	s mm	Angle between arm and tension force		Adjust Undo Clear									
Belt tension	N	Angle between arm and spring force		Undo Undo Undo									
		Force by belt tension N											

N

P.37

Create PDF

Right angle pull force

Spring force

### 1 Select Grade / Type

Grade :Select the belt grade Type :Select the belt type \*Area : Pre-selected on the start screen [see P. 3]

### 2 Input layout conditions

Input the following at each pulley.

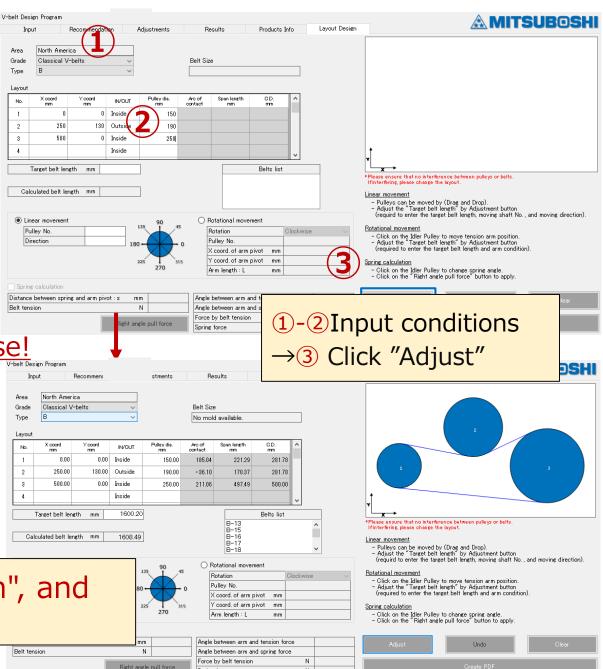
Set the drive pulley as No.1 and input clockwise!

- Pulley XY coordinate
- Pulley position (select inside or outside)
- •Pulley diameter (mm)

\*For DIN/RMA (ARPM), enter the pulley diameter (standard V-belt: datum diameter) according to each standard.

3 <u>Click "Adjust"</u>

"Layout diagram", "Calculated belt length", and "belts list" are displayed.



Spring force

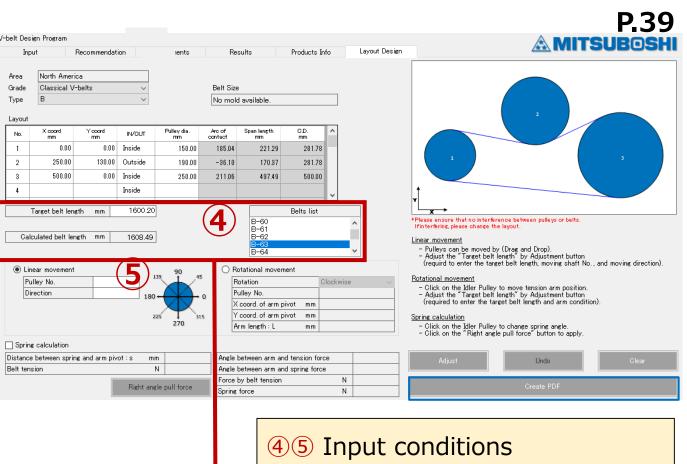
### 5 Select belt size

- Select a belt size from the standard belt list and click.
- $\Rightarrow$  This will be reflected in the target belt length.

### 6 Select and execute movement method

- <u>Same as for layout adjustment</u> <u>during design study. [See p.25-28]</u>
- Select the movement method and press "Move" button.
- \* To correct the error, click on "Undo".
- \* To erase or review the data, click on "Clear".

Target belt length mm	1600.20	Belts list	
		B-60 B-61	
Calculated belt length mm	1608.49	B-62	
		B-63 B-64	



7 Create PDF file

Crick "Create PDF"

V-belt Des	ian Droarom										A	
V-ben bes		Recommendat	ion	,tments	Re	sults	Products In	fo Layout De	sign			SUBOSHI
Area Grade Type Layout	North Amer Classical V B		~ ~		Belt Size B-63	;					2	
No.	X coord	Yooord	IN/OUT	Pulley dia.	Arc of contact	Span length mm	CD.	^				
1	0.00	0.00	Inside	150.00	181.23	230.55	289.11					
2	250.00	145.20	Outside	190.00	-27.74	182.23	289.11			1		3
3	500.00	0.00	Inside	250.00	206.52	497.49	500.00					
4			Inside					~	LÎ.			
	Target belt ler	igth mm	1600.2	2			Belts list		Ľ	x →		
● Lir	culated belt le ear movement illey No. rection		1600.20 2 90.00	<sup>135</sup> <sup>90</sup> <sup>4</sup>	\$ R	B-60 B-61 B-62 B-64 Ditational movel otation		lockwise	Ifinte Linear - Pi - A (re Rotati	se ensure that no interference betw erferins: please chares the layout. Aulleys can be moved by (Drag an digust the "Target belt length" by equirad to enter the target belt lei <u>ional movement</u> Nick on the Idler Pulley to move digust the "Target belt length" by equired to enter the target belt i	nd Drop). y Adjustment button ngth, moving shaft No	
			18	225 270 3	is Y	coord. of arm   coord. of arm   rm length : L			Spring	equired to enter the target belt is <u>a calculation</u> Dick on the Idler Pulley to change Dick on the "Right angle pull for		on).
	g calculation thetween spri	ng and arm piv	nt:s m	um	Angle	between arm a	nd tension for			A.E		
Belt ten:				N		between arm a		(6)		Adjust	Undo	Clear
			Right ar	igle pull force	Force Spring	by belt tension force		N N			Create PDF	
						Œ	Cr	ick "C	Crea	ate PDF"		

**P.40** 

\* Layout calculation results cannot be automatically reflected in the design study (1) Input tab).
 It is necessary to input the coordinates after layout calculation into the Input tab (1) individually.