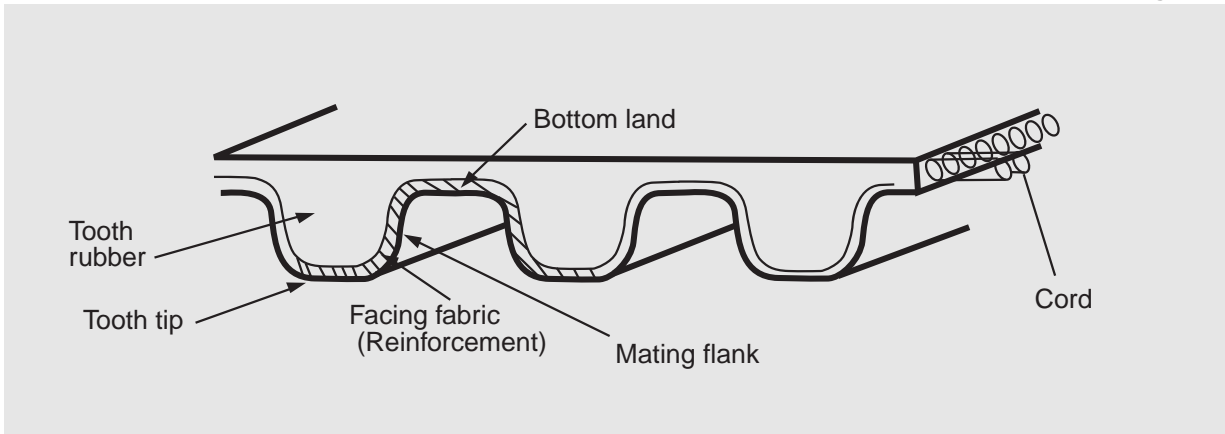


# When to replace timing belts

Fig. 3-15



**1** If the facing fabric on belt teeth wears down to the point that the rubber or cord is exposed.



**5** If teeth are lost.



**2** If the rubber on the back face of the belt cracks because of increased hardness.



**6** If the back face of the belt wears down.



**3** If the belt tooth root cracks down to the rubber layer.



**7** If the cord is severed.



**4** If the belt side face is damaged by wear.



**3**

Reference

