

■ Polytetrafluoroethylene PTFE

Property	ASTM Test Method	Standard	
Specific Gravity	D792	2.20	
Tensile Strength [MPa]	D638	7~27	
Tensile Elongation [%]	D638	225~600	
Young's Modulus [10^3 MPa]	D638	0.3	
Compressive Strength at 5% strain [MPa]	D695	12	
Flexural Strength [MPa]	D790	18	
Izod Notched Impact Strength (1/2in×1/2in notched, 23°C) [J/m]	D256	157	
Rockwell Hardness	D785	R40	
Thermal Conductivity [W/(m·K)]	C177	0.18	
Specific Heat [J/(kg·K)]	—	1,040	
Coefficient of Linear Expansion [$10^{-5}/^{\circ}\text{C}$]	D696	8.5	
Continuous Use Temperature [°C]	—	260	
Deflection Temperature [°C]	D648	0.451MPa	121
		1.813MPa	56
Volume Resistivity (23°C 50% RH) [$\Omega\cdot\text{m}$]	D257	$>10^{18}$	
Dielectric Strength [kV/mm]	D149	shorttime 3.2mm thickness step	24
		3.2mm thickness	19
Dielectric Constant	D150	60Hz	2.10
		10^3 Hz	2.10
		10^6 Hz	2.10
Dissipation Factor	D150	60Hz	$<3\times 10^{-4}$
		10^3 Hz	$<3\times 10^{-4}$
		10^6 Hz	$<3\times 10^{-4}$
Arc resistance [sec]	D495	>300	
Water Absorption (24 hours 3.2mm Thickness) [%]	D570	<0.01	
Flammability or Rate of Burning	D635/UL94	incombustibility	
sunlight resistances (color change)	—	resist	
Weak acid resistances	D543	resist	
Strong acid resistances	D543	resist	
Weak alkali resistances	D543	resist	
Strong alkali resistances	D543	resist	
Organic solvent resistances	D543	resist	
Transparency	—	opaque	
Sand slurry Wear (SS400 =100)	(Original)	1,250	
Thrust Wear (by S45C P=1,960kPa V=0.25m/sec [$\times 10^{-6}\text{cm}^3/(P\cdot V\cdot h)$])	(Original)	4.9	
Allowable PV [kPa·m/sec]	(Original)	245	

The material properties in above table are only for reference, measured by each test methods, and do not guarantee minimum value. And these properties might be changed without notice, so it is recommended to refer the data in the newest catalogues.